

538


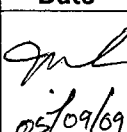
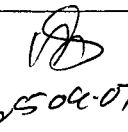
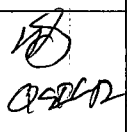
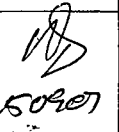
DART AEROSPACE LTD	Work Order:	24074
Description: Contoured Male Eye	Part Number:	D3440-15
Dwg: D3440 Rev. A page 7"	Qty:	20
Replaces Premier P/N: B67-43001-215		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	Al	05/09/07	20
2	MV	Cut blank: 1.00" x 2.00" x 2.200" long Material: 6061-T6 or 6061-651/T6510/T6511/T62 Bar (QQ-A-225/8) (M6061T6B1.000x02.000) Identify for D3440-15 Batch: M18375	En	05/09/08	20
3	MV	Machine as per Folio FA554 and Dwg D3440 Dwg Rev: <u>A</u> Identify as D3440-15 Folio Rev: <u>A</u>	En	05/09/09	20
4	QC2	Inspect parts as they come off the CNC machine	En	05/09/09	20
5	QC8	Second check	ML	05/09/09	20
6	MV	Deburr	SD	05.09.09	20
7	ST	Identify and Stock	DL	05/09/13	20
8	AC	Cost / part: <u>13.42</u>	JAC	05-09-14	20
9	DC	Close W/O <u>13.42</u> Inspect Level 21	DL	05/09/14	20

Rev	Date	Change	Revised By	Approved
A	05.08.31	New issue	KJ/JLM	

RELEASED
05/05/01

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05/09/08	# 3	oe Part scrap first run and wrong tool used		Scrap and replace and Destroy	 05/09/09	 0509-07	 0509-07	 0509-07

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA:  Date: 05/09/04

NOTE: Date & initial all entries

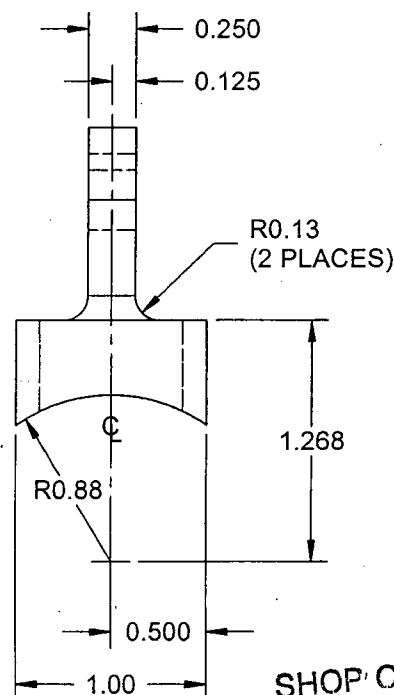
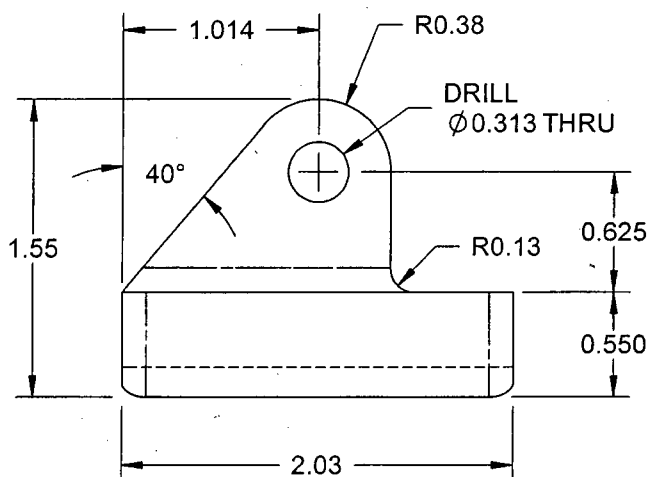
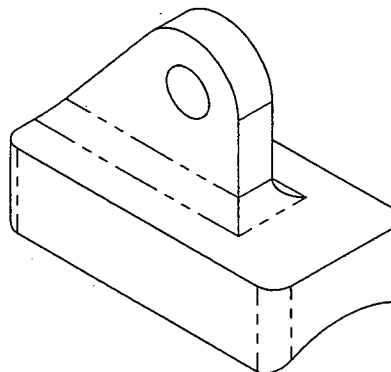
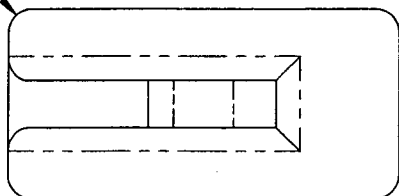
QA: N/C Closed: _____ Date: _____



DESIGN [Signature]	DRAWN BY [Signature]	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED RF	APPROVED [Signature]	DRAWING NO. D3440	REV. A SHEET 7 OF 7
DATE 05.06.02		TITLE BLADE FOLD KIT PARTS	SCALE 1:1

RELEASED
[Signature]
05/08/18

R0.13
(4 PLACES)



D3440-15 CONTOURED MALE EYE
SUPERSEDES PREMIER P/N B67-43001-215

NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T62) BAR
PER AMS-QQ-A-225/8 (OR AMS 4160)
(REF. DART SPEC. M6061T6B)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

SHOP COPY
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SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER

NO. 24074

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Aug 18, 2005
10:59 am

Work Order No : 0024074
Project Name : D3440-15
Project For : WK538
Work Order Type : Main
Main WO Number :
House Part Number : D3440-15

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00

Description :
Manufactured : No
Amount Req'd : *220.5*
Amount Done : 0

Order Entry No :
OE Value : 0.00

Start Date : 08-16-05

Est Finish Date :

Est Mark Up : 0.000%

Act Finish Date :

Actual Mark Up : 0.000%

Drawings Req'd : No

Ok for Approval :

\$0 Posted to Finished Goods

Approval Rec'd :

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Mark up	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

